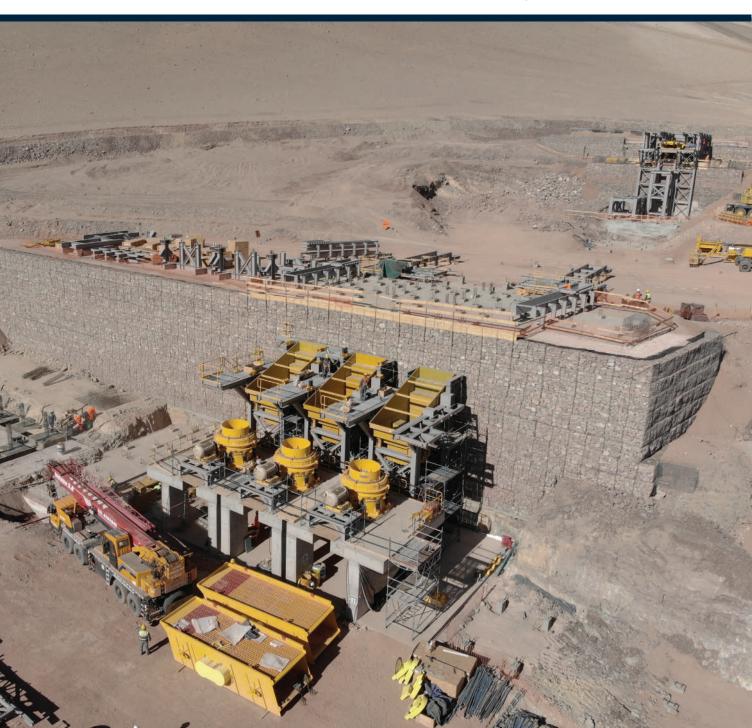
WWW.SAXUM.US





MINING QUALIFICATIONS

PROJECTS & EXPERIENCE



ABOUT US

IN ENGINEERING, WE OFFER KEY DISCIPLINES FOR PLANT DESIGN

PROCESS ENGINEERING FOR THE MINERAL PROCESSING INDUSTRIES

MECHANICAL ENGINEERING (PLANT DESIGN, PIPING, PROCESS GAS HANDLING, ENVIRONMENTAL CONTROLS, NUISANCE DUST COLLECTION AND MATERIALS HANDLING, CRUSHING AND GRINDING SYSTEMS)

CIVIL AND STRUCTURAL ENGINEERING (EARTH WORKS AND SLOPES, PONDS, TAILING DAM STABILITY, DRAINAGE, ROADS, FOUNDATIONS, STRUCTURES, CONNECTIONS DETAILING, SEISMIC ANALYSIS, ETC.)

ELECTRICAL, INSTRUMENTATION AND CONTROL ENGINEERING





OFFICES

ENGINEERING AND EPCM CAPABILITIES ALL AROUND THE WORLD

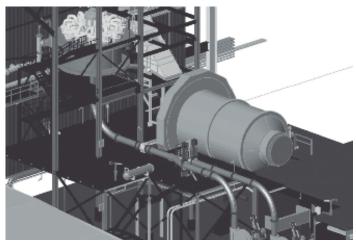




SAXUM in its continuous improvement process has adapted all the procedures to the highest international requirements with the ISO 9001:2015 quality certification.



WE PROVIDE ENGINEERING SERVICES FROM CONCEPT TO REALITY





- SCOPING STUDIES AND TRADE OFF ANALYSIS
- CAPEX AND OPEX STUDIES
- PREFEASIBILITY AND FEASIBILITY STUDIES BASED ON NI43-101 STANDARDS
- COMPLETE ENGINEERING: CONCEPTUAL, BASIC AND DETAILED
- PROCESS, MECHANICAL/PIPING/DUCT, CIVIL/STRUCTURAL, ELECTRICAL, I&C ENGINEERING
- SCHEDULE DEVELOPMENT
- MAIN PROCESS EQUIPMENT BID DOCUMENT PREPARATION
- AUXILIARY EQUIPMENT SELECTION ASSISTANCE
- CONSTRUCTION BID DOCUMENT PREPARATION
- PROCUREMENT
- CONSTRUCTION MANAGEMENT
- SITE SUPERVISION



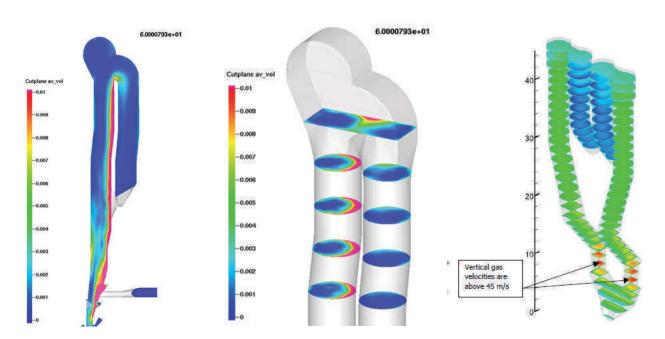
PROCESS ENGINEERING & PLANT OPTIMIZATION



- PROCESS AUDITING, CAPACITY UPGRADES
- TROUBLESHOOTING
- OPERATIONS ANALYSIS
- MASS AND ENERGY BALANCES
- PROCESS CALCULATIONS AND FLOW DIAGRAMS
- ANALYSIS OF OPTIMUM MATERIAL STORAGE REQUIREMENTS
- DEVELOPMENT OF COST-EFFECTIVE ENGINEERING SOLUTIONS
- COMMISSIONING



CFD FOR ALTERNATIVE FUELS ASSESSMENT



Computational Fluid Dynamics Analysis (CFD) are performed at SAXUM at the highest level of quality, in the following industrial problems:

SOILS SLOPE STABILITY ANALYSIS FOR THE MINING INDUSTRY

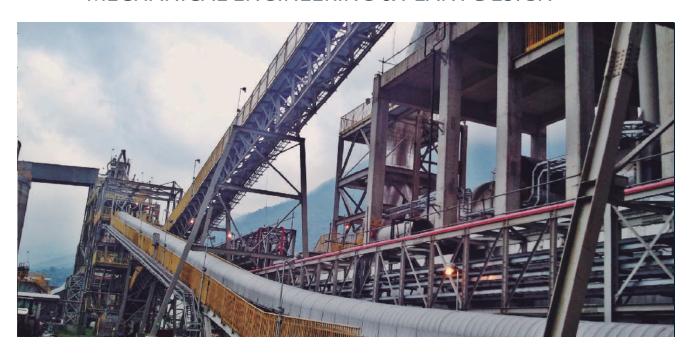
CFD analysis with fluid-solid interaction is considered for the evaluation of infiltration lines in porous media like soils in the slopes of tailing dams and their consequences in the overall slope stability.

STRESS ANALYSIS IN PIPING SYSTEMS

CFD analysis with fluid-solid interaction is also used by SAXUM to evaluate resulting stress distributions in piping systems under consideration of the real hydraulic properties of the fluid, its pressure, and the temperature conditions. These analyses give rise to the selection of the optimal designs of piping systems in industrial applications.



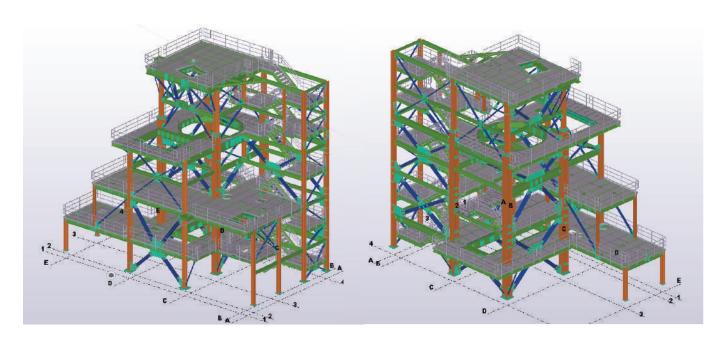
MECHANICAL ENGINEERING & PLANT DESIGN



- SYSTEMS INTEGRATION WITH MULTIPLE VENDORS
- PLANT LAYOUTS
- GENERAL ARRANGEMENTS
- FULL 3D MODELLING
- EQUIPMENT TECHNICAL EVALUATIONS
- **EQUIPMENT SIZING AND CAPACITY DETERMINATION**
- **EQUIPMENT AND INSTALLATION SPECIFICATIONS**
- DUCTWORKS
- ENGINEERING DESIGN: PIPING SYSTEMS MATERIAL HANDLING SYSTEMS PROCESS EQUIPMENT LAYOUTS



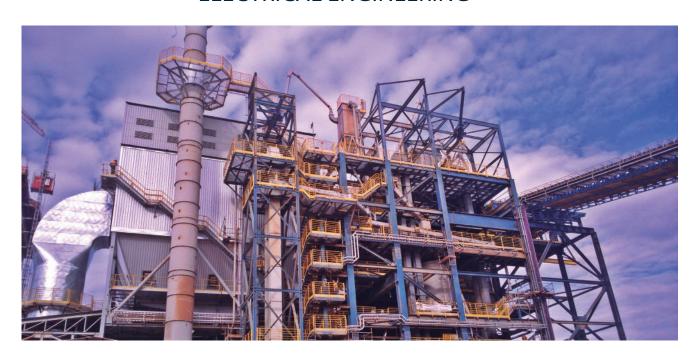
CIVIL & STRUCTURAL ENGINEERING



- STRUCTURAL ANALYSIS & DESIGNS (INCLUDING HIGH SEISMIC & HURRICANE ZONES) FOR INDUSTRIAL PLANTS
- EVALUATION AND IMPLEMENTATION OF GEOTECHNICAL REPORTS
- STRUCTURAL DESIGN BASED ON VIBRATION MITIGATION
- DYNAMIC FOUNDATION ANALYSIS
- DESIGN OF REINFORCED CONCRETE AND STEEL STRUCTURES
- CONCRETE SILOS AND BUNKERS
- STEEL BINS AND HOPPERS
- TUNNELS AND UNDERGROUND STRUCTURES
- DESIGN OF ROADS, EARTHWORKS, AND SLOPES.
- DESIGN OF PONDS AND TAILING DAMS.
- STABILITY ASSESSMENT OF SOIL/ROCK SLOPES.



ELECTRICAL ENGINEERING



- POWER DISTRIBUTION SYSTEMS
- INSTRUMENTATION AND CONTROLS
- HMI INTERFACE COORDINATION
- PLC PROGRAMMING
- MOTORS (MEDIUM VOLTAGE AND LOW VOLTAGE)
- MEDIUM VOLTAGE STARTERS AND BREAKERS
- TRANSFORMERS
- MOTOR CONTROL CENTERS
- SHORT CIRCUIT ANALYSIS
- POWER STUDIES



3D MODELLING FOR FULL PROJECT INTEGRATION



- INTEGRATION OF EQUIPMENT ENGINEERING WITHTHE CIVIL, MECHANICAL FABRICATION AND ELECTRICAL ENGINEERING
- SHOP DRAWING REVIEWS
- FABRICATION SHOP INSPECTIONS
- COORDINATION OF MATERIALS FABRICATION FOR CONSTRUCTION AND DELIVERIES TO THE JOB SITES





Pan American Silver – Argentina – Manantial Espejo

Project Budget: USD 350 M

SAXUM scope of work: Detailed mechanical, electrical and civil/structural engineering, as well as construction management assistance for Gold and silver extraction project. 2000 tpd processing plant comprising primary crushing, grinding, gravity concentration and leaching, CCD and Merrill Crowe.



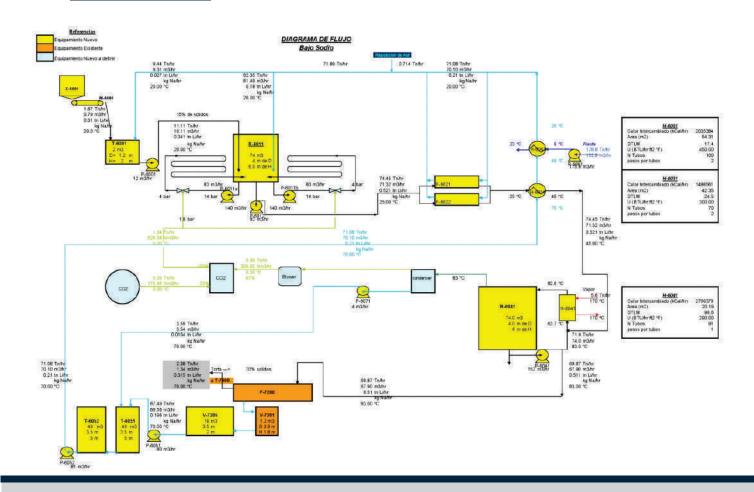


Intrepid Mines Ltd. – Argentina – Casposo Project

Project Budget: USD 90 M

SAXUM scope of work: EP & CM services, starting from basic engineering. Our services include metallurgical process, mechanical, civil/structural, electrical, instrumentation and control engineering, as well as procurement and construction management. Gold mine project in the province of San Juan, Argentina.





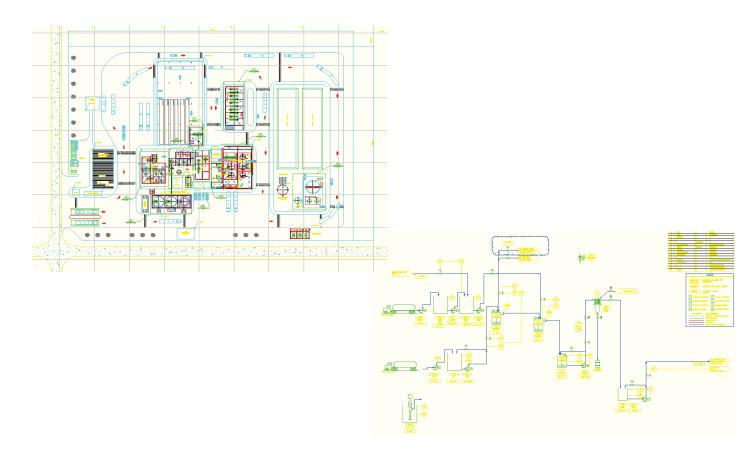
FMC/LIVENT - Salar del Hombre Muerto - Argentina

Project Budget: USD 35 M

SAXUM scope of work: Complete conceptual and basic engineering for low sodium lithium chloride brine plant. Process, Civil & Structural, Mechanical & Piping, Electrical, Instrumentation & Control Engineering.

Project related to the extension of the salts and lithium production in the FMC plant in Salar del Hombre Muerto, Salta province, Argentina.



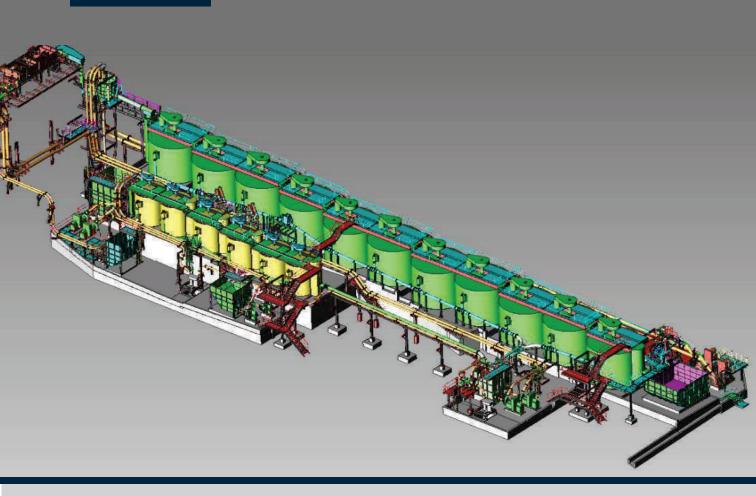


Eramet Ingenierie – Argentina – Salinas Grandes

Project Budget: USD 160M

SAXUM scope of work: Full conceptual and basic engineering (including process, civil/structural, mechanical/piping, and electrical, I/C) for CapEx and OpEx evaluation. Lithium carbonate and potassium chloride production plant in the province of Salta, Argentina.





Minera Alumbrera Ltd - Copper and Gold Mine - Glencore Argentina

 $\textbf{Project Budget:} \ \mathsf{USD} \ \underline{48} \ \mathsf{M-New Cleaning Cells Project}$

SAXUM scope of work: Complete conceptual, basic and detailed

engineering as well as CapEx analysis.

Project related to the new cleaning cells in Minera Alumbrera Ltd.

Catamarca Province, Argentina.





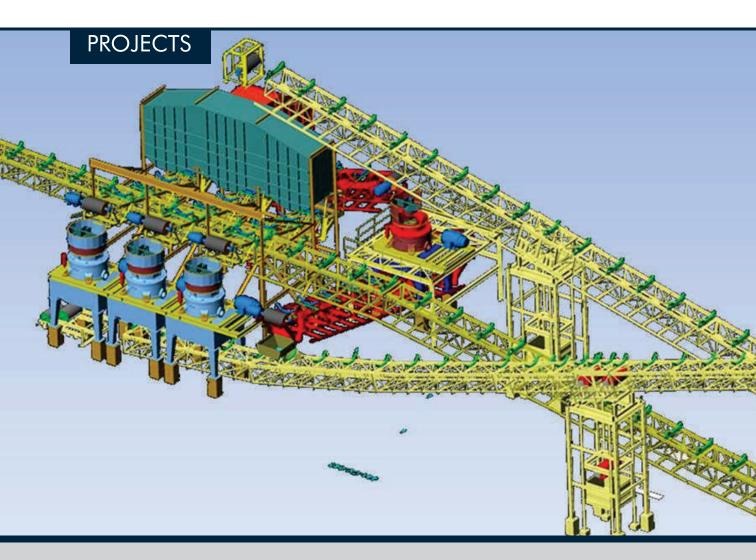
Minera Alumbrera Ltd - Copper and Gold Mine - Glencore Argentina

Project Budget: USD 8 M - **TAILING DAM WATER RECOVERY PROJECT**

SAXUM scope of work: Technical/economic analysis for different layout and equipment arrangement alternatives, Conceptual and detailed engineering.

Tailing dam water recovery system at Minera Alumbrera Ltd. Province of Catamarca, Argentina.





Minera Alumbrera Ltd - Copper and Gold Mine - Glencore Argentina

Project Budget: USD 28 M - PEBBLES PROJECT

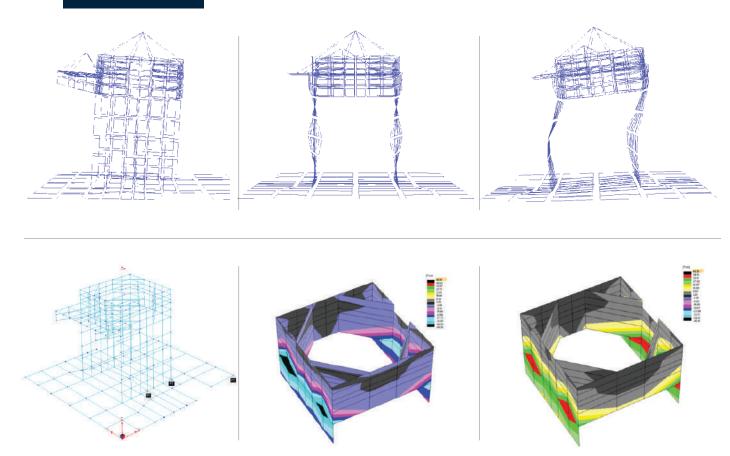
SAXUM scope of work: Conceptual and detailed mechanical and

structural engineering. Site supervision and RFI services during construction phase.

Pebbles crushing plant expansion at Minera Alumbrera Ltd.

Province of Catamarca, Argentina.





VELADERO - GOLD MINE - BARRICK GOLD ARGENTINA

Project Budget: US\$ 1.8 B - PRIMARY AND SECONDARY CRUSHING SYSTEM PROJECT

SAXUM scope of work: Detailed mechanical and structural engineering for primary and secondary crushing systems.

Veladero green field project of Barrick in the province of San Juan, Argentina.





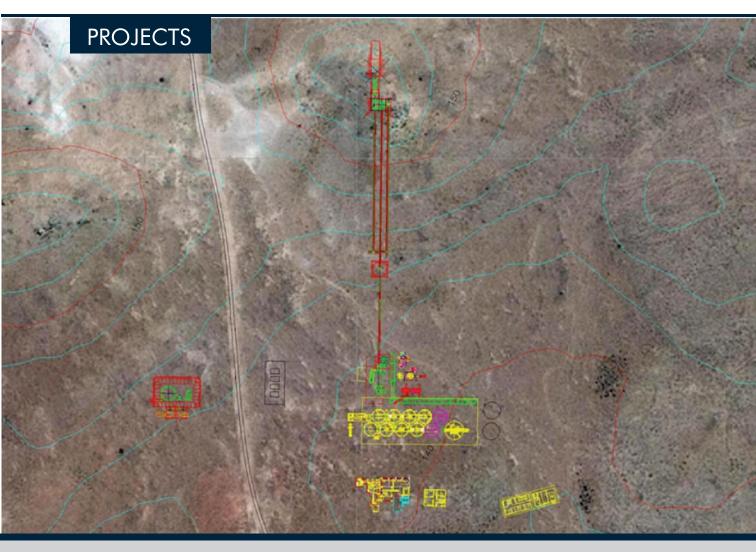
CODELCO – Chile – Chuquicamata

Project Budget: US \$24 M.

SAXUM scope of work: Detailed engineering and construction assistance.

Value recovery from fresh tails generated in the Chuquicamata Concentrate Plant, Chile.



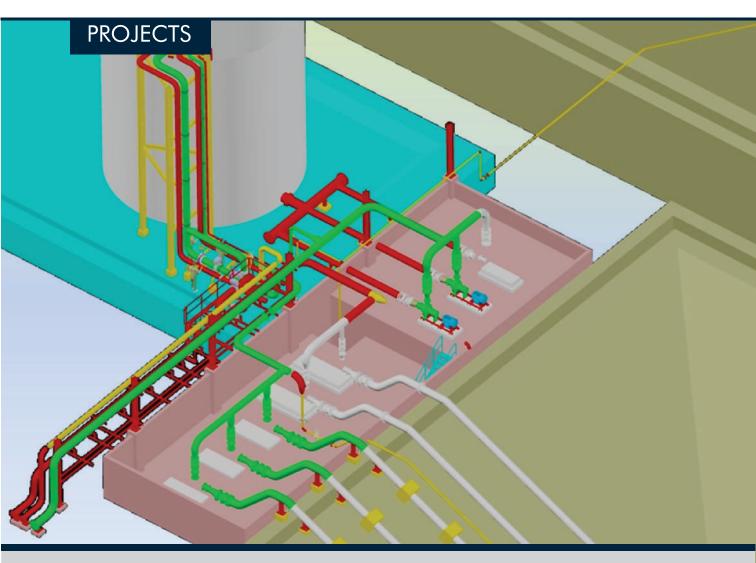


Minera IRL – Argentina – Don Nicolás project

Project Budget: US\$ 87 M

SAXUM scope of work: Pre-Feasibility and Feasibility studies. Preliminary process design criteria, plot plan and facilities layout. Tailings management design, Hydrological campaign/Water development campaign. Green field project related to a Gold Mine. Santa Cruz province, Argentina.





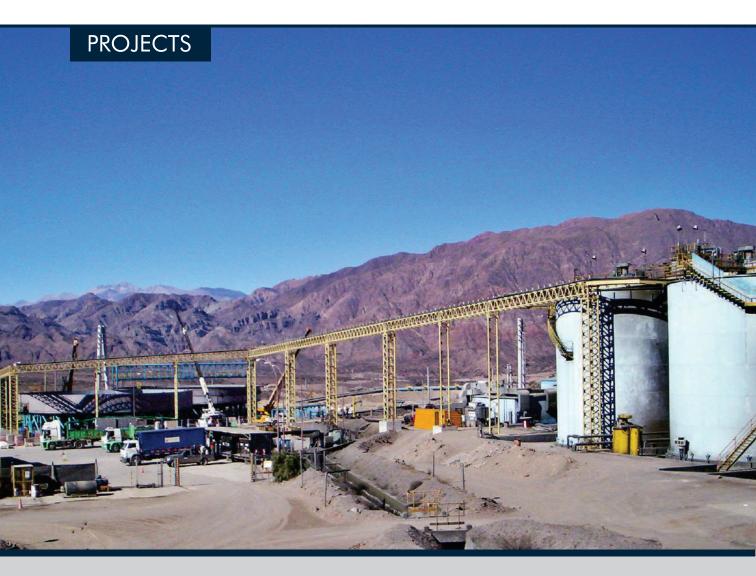
AngloGold Ashanti – Argentina – Cerro Vanguardia

Project Budget: US\$8 M.

SAXUM scope of work: Basic and detailed engineering as well as construction assistance services.

Crushing/agglomerating plant and heap leach pumping station. Cerro Vanguardia plant of AngloGold Ashanti. Santa Cruz province, Argentina.





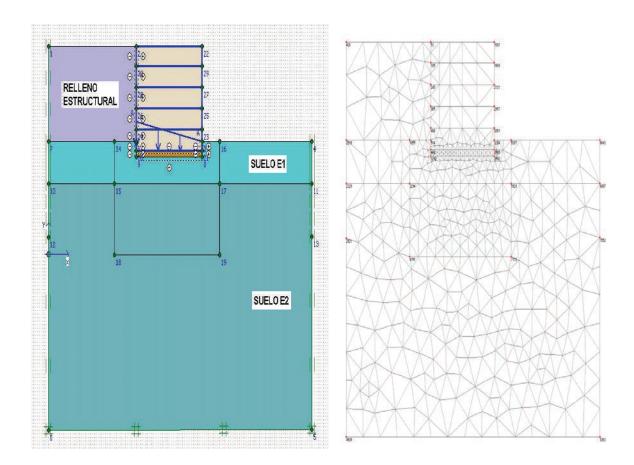
ANTAPACCAY PROJECT - COPPER AND GOLD MINE - GLENCORE PERU

Project Budget: US\$ 124 B - BROWNFIELD PROJECT RELATED TO THE TINTAYA PLANT EXPANSION

SAXUM scope of work: Review and verification analysis of the Stacker design made by Thyssen-Krupp and design of its foundation system.

Tintaya Copper Mine, Expansion Antapaccay, Glencore (ex Xstrata Copper), Peru.



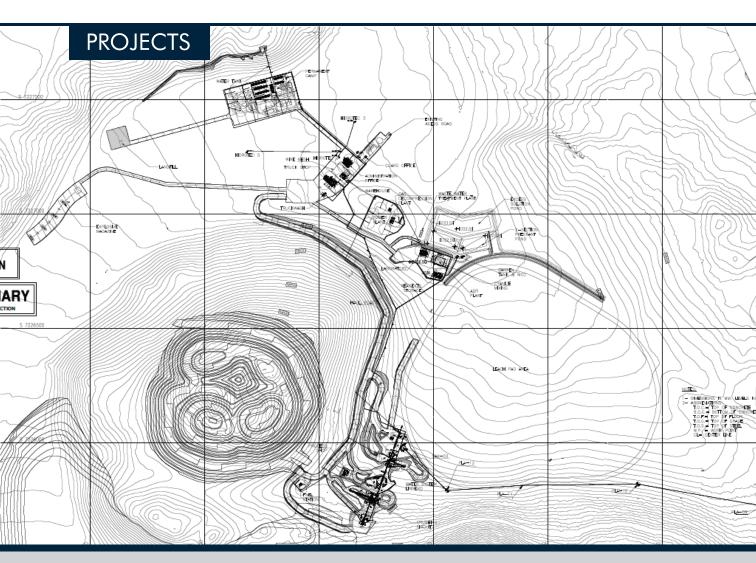


ANTAPACCAY PROJECT - COPPER AND GOLD MINE - GLENCORE PERU

Project Budget: US\$ 2.2 B - BROWNFIELD PROJECT RELATED TO THE TINTAYA PLANT EXPANSION

SAXUM scope of work: Value added engineering services for the CapEx optimization related to the SAG and Ball Mill foundations, and to the structures and foundations of the secondary crushing system.





Goldrock Mines Corp. - Argentina - Lindero Project

Project Budget: US\$ 360M

SAXUM scope of work: Prefeasibility and Feasibility studies, then Basic Engineering of the Lindero gold mine project including all engineering disciplines. CapEx and OpEx estimates. Trade off studies for energy supply.





Sales de Jujuy S.A. - Argentina - Olaroz Project

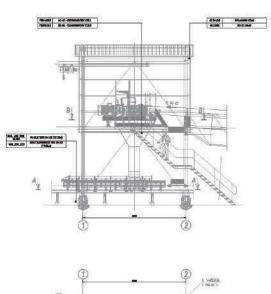
Project Budget: US\$ 240 M SAXUM scope of work:

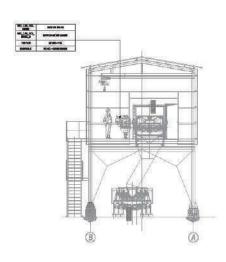
DEVELOPMENT OF CONCEPTUAL AND DETAILED ENGINEERING FOR CO2 RECOVERY: Complete engineering for gas recovery and reinjection. Dimensioning of all involved equipment. Evaluation of gas

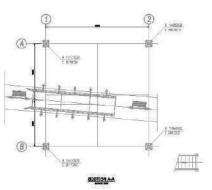
consumption.

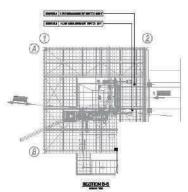
STEAM SYSTEM OPTIMIZATION: Definition of the thermal energy balance. Evaluation of the most appropriate procedure for incorporating the new steam generator to the system.















PHB Wesserhütte US - USA - Gowest Voestalpine Project

Internal checking, US codes verification and sign and seal of all electrical engineering documents by a Texas Registered Professional

SAXUM scope of work: PE STAMP ELECTRICAL DRAWINGS.

Engineer.

Electrical engineering for medium and small voltage installations at basic and detailed levels.





LINDERO PROJECT FOR GOLD & COPPER MINE - FORTUNA SILVER MINES INC.

Project Budget: US\$ 340 MM - FULL EPCM SERVICES FOR THE GREENFIELD PROJECT - FROM PRECOSNTRUCTION WORKS TO START UP

SAXUM scope of work: Complete EPCM services of the Lindero gold mine Project:

- Detailed Engineering for the construction of the entire project (Civil, Strcutural, Mechanical, Piping, Electrical and Instrumentation and Architectural).
- Procurement services to develop the specifications, bidding process and the purchase of all equipment and services necessary.
- Construction Management services at different stages with the objective of ensuring the coordination and correct execution plan in accordance with the Master Schedule, CAPEX and updates.
- Pre-Commissioning and Commissioning services for project main areas and equipment





Goldcorp Inc. - Argentina - Cerro Negro Project

Project Budget: US\$ 1.05 M

SAXUM scope of work: developement of the engineering designs and the project control during the construction phase of these projects. Perform the designs (from conceptual to detailed solutions) in all different disciplines, including Mechanical, Civil, Structural, Electrical and Instrumentation engineering. In parallel, SAXUM is developing/defining all needed data sheets and specifications for purchasing the required equipment and construction/erection works.





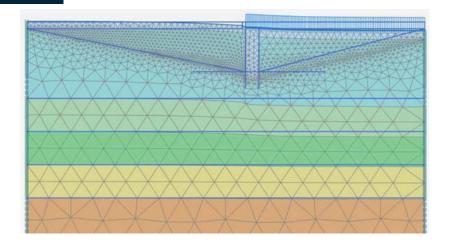
NEWMONT GOLDCORP ARGENTINA - CERRO NEGRO GOLD MINE

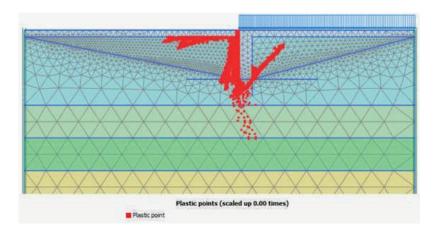
ENGINEERING SERVICES FOR EXPANSION PROJECTS IN THE MINE

SAXUM Scope of Work: Engineering support for the development of Mining Projects in several plant locations, including the designs of tunnel portals/doors, general facility installation, mining auxiliary services and infrastructure site works. SAXUM's services include CapEx Estimate.

SAXUM onsite Project Control Services and Field Support for Cerro Negro, working together with Cerro Negro's staff aiming the planning and monitoring of the construction execution through a work schedule.



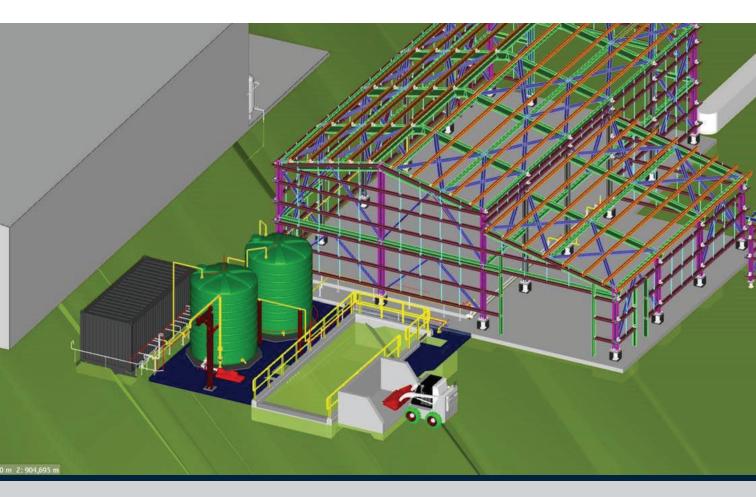




YAMANA - Cerro Moro - Argentina

SAXUM Scope of Work: SAXUM performed soils investigations to determine the static and dynamic features of the subsoils in the sector where the lixiviation tanks are localized. The purpose of this investigations was the assessment of the eventual need of soils injection procedures to improve soils mechanical conditions and avoid further tank foundations' settlements.





NEWMONT Goldcorp - East District Project

SAXUM Scope of Work: SAXUM performed the engineering of the Mechanical, Civil/Structural and Electrical and Instrumentation & Control disciplines, with the target of an early stage Capital Estimate. Also the development of several plans, drawings and specs for the San Marcos Portal as well as basic and detail engineering for the Bajo Negro and Silica Cap locations.



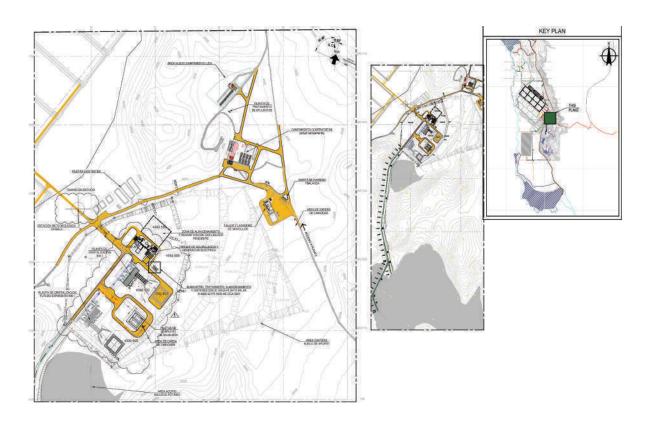


Abrasilver Resources - Diablillos Gold Mine Project - Argentina

UPDATE OF PROJECT ECONOMICAL ASSESSMENT & TRADE OFF STUDY FOR ENERGY SUPPLY.

SAXUM Scope of Work: Five different options were considered. The Trade-off report by SAXUM included a comparative analysis of the CapEx and OpEx of the different energy alternatives and the recommendation on the optimal one for the Diablillos project.



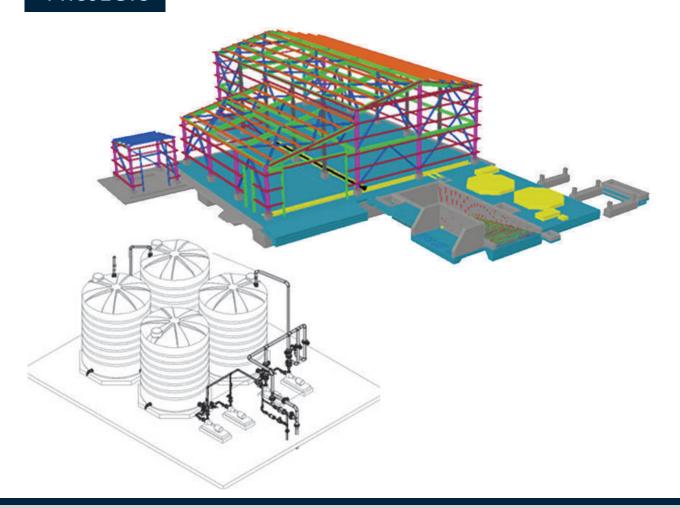


Liex - 3 Quebradas Lithium Carbonate Project - Argentina

OWNER'S ENGINEERS FOR THE REVIEW OF FEASIBLITY STUDY FOR THE GREENFIELD PROJECT.

SAXUM Scope of Work: Review of the feasibility study and engineering designs developed by third parties for the greenfield lithium plant carbonate in Catamarca, Argentina. SAXUM's review included all engineering disciplines and the CapEx estimate.



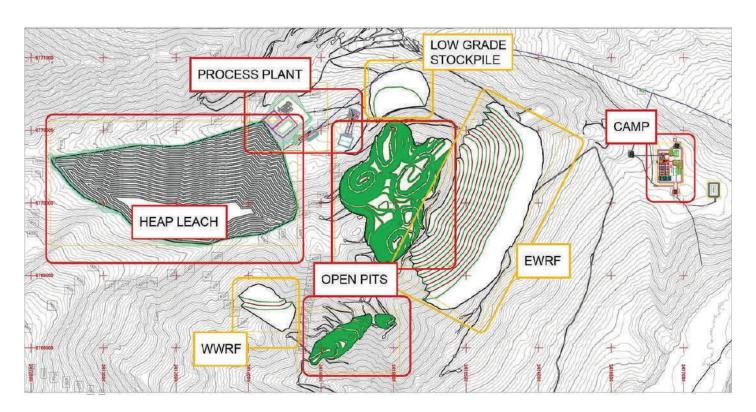


NEWMONT GOLDCORP ARGENTINA - CERRO NEGRO GOLD MINE

NEW TRUCKSHOP PROJECT.

SAXUM Scope of Work: Engineering for the update of the Trackshop and Truck Wash Bay of Cerro Negro gold mine. FEL II & FEL III (Conceptual & Basic Engineering and CAPEX) and detailed mechanical and piping engineering for New Truck Ship and Truck Wash





Orvana Minerals - Taguas project - Argentina

SAXUM Scope of Work: SAXUM performed the Project Economical Assessment (PEA) of the Taguas gold mine project of ORVANA in the province of San Juan, Argentina. SAXUM was the main responsible of this PEA report which was issued according to the NI43-101 standards.



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